

Pilot holes

Pilot holes for leg fixing screws are shown for **4 different types** of Singer treadle legs; cast iron (long body), cast iron (short body), wood and steel.

When tabletop is turned correct way up and sewing machine is positioned, hole positions ensure the machine and treadle belt wheels align correctly.

The pilot holes are small and **do not go through** tabletop.

Flat pack tabletop details - Underside

Hole positioning

		Distance A	Distance B	Distance C
Cast Iron (long body)	●	30	567	142
Cast Iron (short body)	●	84	513	142
Steel	●	76	513	142
Wood	●	70	518	135

Table of hole positions

Marked on tabletop underside.

Measurements in millimetres.

A is measured from left-hand edge.

B is measured from **A**.

C is measured from **table** centre line

Note: Right-hand end of tabletop.
The tabletop is upside down!

