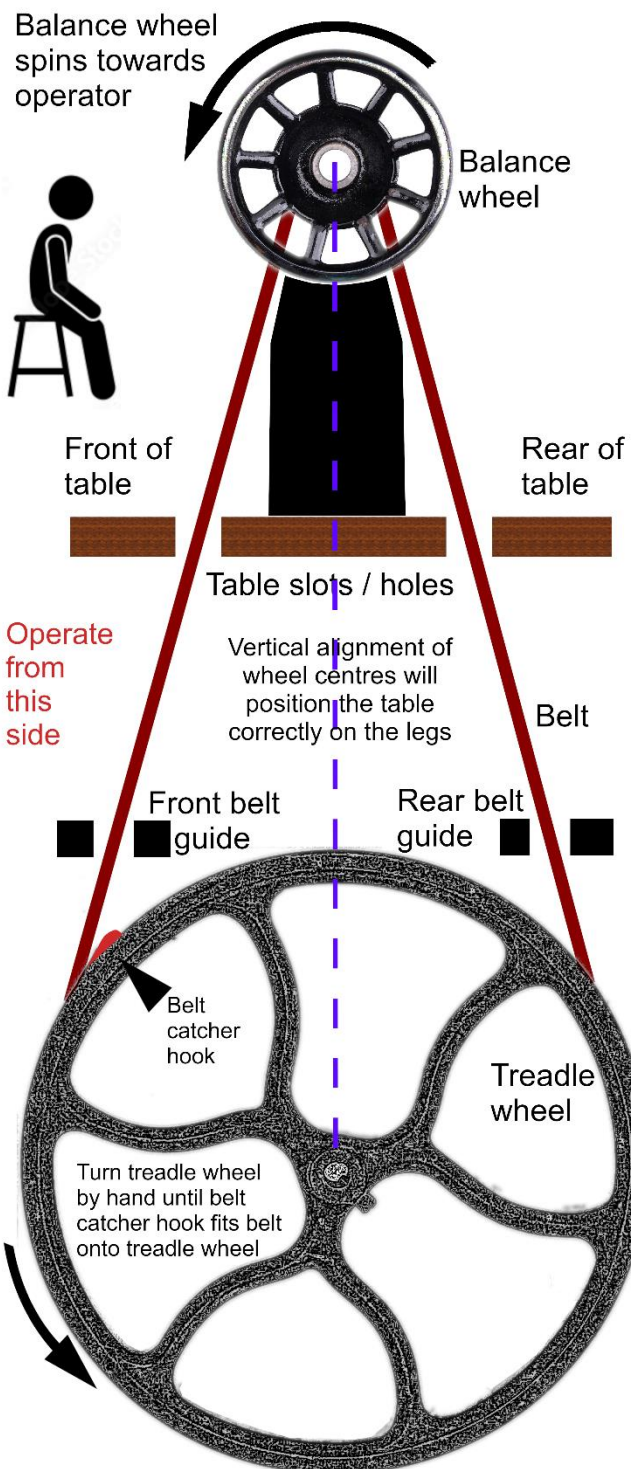


With the sewing machine positioned into the tabletop

A. Fitting the leather drive belt

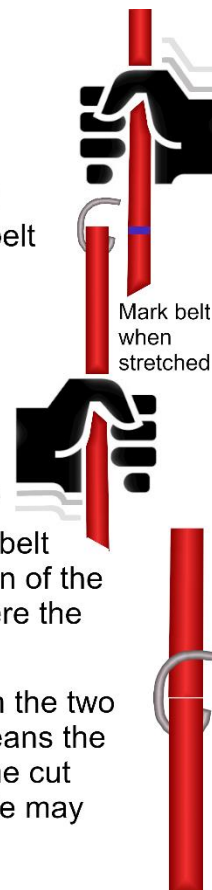
Place belt around both wheels making sure the belt goes through the table slots / holes and the front and rear belt guides.



B. Stretch and mark

Shorten the belt to fit. With the belt in place, overlap the ends and **stretch gently** by about 20mm (3/4 inch). Mark belt at **stretched and overlapped** position.

Take the belt off the machine and cut at the mark.



C. Mark the staple hole

Butt the two ends of the belt together. Use the position of the open staple to mark where the hole needs to be.

Make a close fit between the two ends of the belt. This means the staple hole is not near the cut end. Otherwise the staple may tear out.

D. Drill or make the hole

1/16 inch or 1.1 mm. Drill through the centre of the belt. Other wise the staple may tear out of the belt.

Refit the belt, but leave slack with the belt loop to the right of the treadle wheel. Push the open staple through the hole and close with pliers.

Hand turn the treadle wheel towards you. The **belt catcher hook** refits the belt onto the treadle wheel

E. Operating the treadle

Practice may be required to operate the treadle. The **balance wheel must spin towards the operator. This is the correct direction.** The machine will sew correctly.

It can be made to spin away from the operator. This is incorrect. The machine will not sew